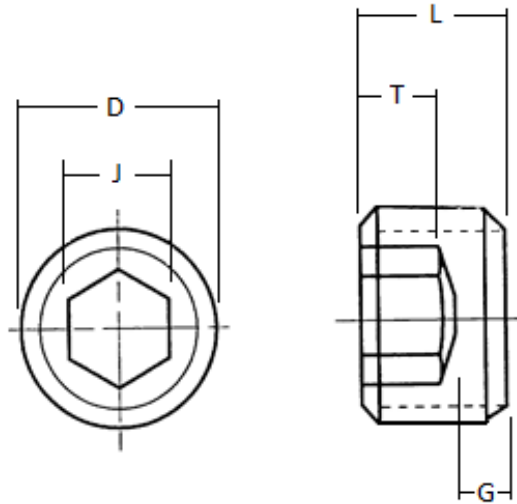


Socket Pipe Plug, 18-8 Stainless Steel

This product standard contains the required dimensional, mechanical, performance, and chemical characteristics of the products shown in this purchase order (as applicable to the product). Unless specified below, current revisions of national or international standards shall be applicable as of the date of Fastenal's purchase order and must be adhered to in their entirety. If the order received does not meet these requirements, corrective action may be issued which could jeopardize your status as an approved supplier to Fastenal.



Nominal Size	D	Threads per Inch	J		T	G	L	
	Nominal Outside Diameter		Hex Socket Width		Key Engagement	Wall Thickness	Overall Length	
			Max.	Min.	Min.	Min.	Max.	Min.
1/16	.3125	27	.161	.156	0.12	0.06	.310	.290
1/8	.4050	27	.193	.188	0.12	0.06	.310	.290
1/4	.5400	18	.255	.250	0.19	0.06	.475	.445
3/8	.6750	18	.318	.313	0.19	0.06	.475	.445
1/2	.8400	14	.380	.375	0.25	0.09	.630	.590
3/4	1.0500	14	.568	.563	0.31	0.09	.640	.600
1	1.3150	11 1/2	.630	.625	0.38	0.12	.790	.750

Specification Requirements:

- Dimensions: Broached, hexagon countersunk headless pipe plug per SAE J531
- Material: 18-8 Stainless Steel
- Threads: NPTF per ASME B1.20.3. 3/4 Taper
- Finish: Per ASTM A380/A380M

RECORD OF REVISION CHANGES TO THIS DOCUMENT ARE LOCATED ON THE LAST PAGE

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Date: January 7, 2019	<i>FASTENAL</i>	SPP.SS

Revision Level Changes to this Document

Document Name	Revision Level	Revision Date	Rationale for Revision
SPP.SS	01	1/7/2019	Revised dimensions per SAE J531.

The rationale above may not include all of the changes within each revision. A complete review of the Fastenal Product Standard is required.