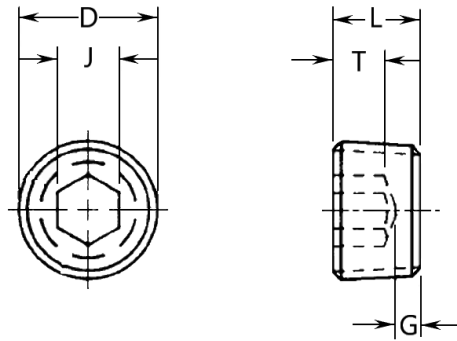




Pipe Fitting, Socket Pressure Plug, Taper Flush Seal (PTF) Type 7/8, Plain, Manufactured in the USA

This product standard contains the required dimensional, mechanical, performance, and chemical characteristics of the products shown in this purchase order (as applicable to the product). Unless specified below, current revisions of national or international standards shall be applicable as of the date of Fastenal's purchase order and must be adhered to in their entirety. If the order received does not meet these requirements, corrective action may be issued which could jeopardize your status as an approved supplier to Fastenal.



Nominal Size	D	Threads per Inch	J		T	G	L	
	O.D.		Hex Socket Size		Key Engagement	Wall Thickness	Overall Length	
	Nom.		Nom.		Min.	Min.	Max.	Min.
1/16	0.312	27	5/32	0.156	0.140	0.042	0.250	0.235
1/8	0.405	27	3/16	0.187	0.140	0.049	0.250	0.235
1/4	0.540	18	1/4	0.250	0.218	0.045	0.406	0.391
3/8	0.675	18	5/16	0.312	0.250	0.040	0.406	0.391
1/2	0.840	14	3/8	0.375	0.312	0.067	0.531	0.516
3/4	1.050	14	9/16	0.562	0.312	0.054	0.531	0.516

Specification Requirements:

- Dimensions: See Table Above
- Material & Mechanical Properties: Alloy Steel heat treated to HRC 36-43
- Threads: ASME B1.20.3; B1.20.5
- Finish: Light Protective Oil
- Product Marking: Six equally spaced identification grooves are located equidistant between corners of hexagon socket and edge of chamfer with no particular alignment with hexagon. On 1/16 - 27 plugs, three identification grooves are permitted because of space limitations

**RECORD OF REVISION CHANGES TO THIS DOCUMENT ARE LOCATED ON THE
LAST PAGE**

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Revision Level Changes to this Document

Document Name	Revision Level	Revision Date	Rationale for Revision
HK.PF.SPP.TFS.P	03	7/30/2018	Revised length and wall thickness.
HK.PF.SPP.TFS.P	04	10/14/2019	Added finish requirement.

The rationale above may not include all of the changes within each revision. A complete review of the Fastenal Product Standard is required.