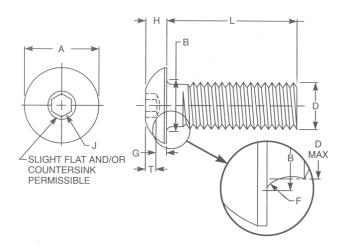
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Date: February 26, 2016	Holo-Krome Product Standard	HK.M.BHSCS.12.9.BO			



Metric, Button Head Socket Cap Screws, Class 12.9, Black Oxide, Manufactured in the USA

The information below lists the required dimensional, chemical and physical characteristics of the products in this purchase order. If the order received does not meet these requirements, it may result in a supplier corrective action request, which could jeopardize your status as an approved vendor. Unless otherwise specified, all referenced consensus standards must be adhered to in their entirety.



D		Α		Н		J	T	G	Е	3	F	L
Size	Thread Pitch	Head Diameter		Head Height		Hexagon	Key Engagement	Wall Thickness	Underhead Fillet			Maximum
						Socket			Transition		Juncture	Standard
						Size			Diameter		Radius	Length
		Max.	Min.	Max.	Min.	Nom.	Min.	Min.	Max.	Min.	Min.	Nom.
М3	0.5	5.70	5.40	1.65	1.43	2.0	1.04	0.20	3.60	3.20	0.10	12
M4	0.7	7.60	7.24	2.20	1.95	2.5	1.30	0.30	4.70	4.40	0.20	20
M5	0.8	9.50	9.14	2.75	2.50	3.0	1.56	0.38	5.70	5.40	0.20	30
M6	1	10.50	10.07	3.30	3.00	4.0	2.08	0.74	6.80	6.50	0.25	30
M8	1.25	14.00	13.57	4.40	4.05	5.0	2.60	1.05	9.20	8.80	0.40	40
M10	1.5	17.50	17.07	5.50	5.20	6.0	3.12	1.45	11.20	10.80	0.40	40
M12	1.75	21.00	20.48	6.60	6.24	8.0	4.16	1.63	14.20	13.20	0.60	60

Specification Requirements:

• Dimensions: See Table Above, Fully Threaded

Meets requirements of ASME B18.3.4M and ISO 7380.

Threads: 4g6g

Material &

Mechanical Properties: ASTM F835M and ISO 898-1 Class 12.9
Finish: Black Oxide (Thermal or Chemical)

• Material Test Reports: The MTR must have documented lot traceability, dimensional

results, full chemical test results and full mechanical test results to the specification(s) above. In addition, the MTR shall be in full

compliance with Fastenal's MTR Requirements.

Quality Assurance

Provisions: Category 3 of ASME B18.18