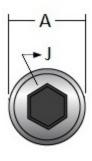
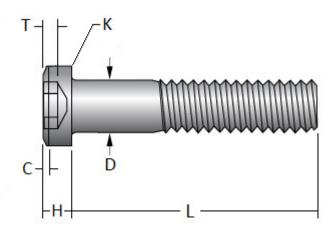
| Page 1 of 1            | W 1 W 2 D 1 (G) 1 1         | REV-06            |  |  |
|------------------------|-----------------------------|-------------------|--|--|
| Date: February 1, 2017 | Holo-Krome Product Standard | HK.LHSCS.ALLOY.BO |  |  |



## Low Head Socket Cap Screws, Alloy, Black Oxide, Manufactured in the USA

The information below lists the required dimensional, chemical and physical characteristics of the products in this purchase order. If the order received does not meet these requirements, it may result in a supplier corrective action request, which could jeopardize your status as an approved vendor. Unless otherwise specified, all referenced consensus standards must be adhered to in their entirety.





| Nominal Size or<br>Basic Screw<br>Diameter |        | D             |        | Α                |          | Н           |       | С       | J           |       | Т                 | K       |
|--|--------|---------------|--------|------------------|----------|-------------|-------|---------|-------------|-------|-------------------|---------|
|  |        | Body Diameter |        | Head<br>Diameter |          | Head Height |       | Chamfer | Hexagon     |       | Key<br>Engagement | Chamfer |
|  |        |               |        |                  |          |             |       | or      |             |       |                   | or      |
|  |        |               |        |                  | Diameter |             |       | Radius  | Socket Size |       | Lilgagement       | Radius  |
|  |        | Max.          | Min.   | Max.             | Min.     | Max.        | Min.  | Max.    | Nom.        |       | Min.              | Max.    |
| #8   | 0.1640 | 0.1640        | 0.1585 | 0.270            | 0.262    | 0.085       | 0.079 | 0.014   | 5/64        | 0.078 | 0.060             | 0.008   |
| #10  | 0.1900 | 0.1900        | 0.1840 | 0.312            | 0.303    | 0.098       | 0.092 | 0.018   | 3/32        | 0.094 | 0.072             | 0.008   |
| 1/4  | 0.2500 | 0.2500        | 0.2435 | 0.375            | 0.365    | 0.127       | 0.121 | 0.025   | 1/8         | 0.125 | 0.094             | 0.010   |
| 5/16                                       | 0.3125 | 0.3125        | 0.3053 | 0.437            | 0.431    | 0.158       | 0.152 | 0.033   | 5/32        | 0.156 | 0.110             | 0.010   |
| 3/8  | 0.3750 | 0.3750        | 0.3678 | 0.562            | 0.550    | 0.192       | 0.182 | 0.040   | 3/16        | 0.188 | 0.115             | 0.010   |
| 7/16                                       | 0.4375 | 0.4375        | 0.4294 | 0.625            | 0.618    | 0.223       | 0.213 | 0.047   | 7/32        | 0.219 | 0.135             | 0.015   |
| 1/2  | 0.5000 | 0.5000        | 0.4919 | 0.750            | 0.743    | 0.254       | 0.244 | 0.055   | 1/4         | 0.250 | 0.151             | 0.015   |

## Specification Requirements:

• Dimensions: ASME B18.3

• Thread Requirements: ASME B1.1, Class 3A UNRC and UNRF (#8 to 1/2" inclusive)

Material: ASTM A574Mechanical Properties: ASTM F835

• Finish Black Oxide (Thermal or Chemical)

• Material Test Reports: The MTR must have documented lot traceability, dimensional

results, full chemical test results and full mechanical test results to the specification(s) above. In addition, the MTR shall be in full

compliance with Fastenal's MTR Requirements.

• Quality Assurance

Provisions: Category 3 of ASME B18.18